

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878 Issue date: 9/3/2025 Revision date: 9/3/2025 Supersedes version of: 12/12/2022

Version: 3.1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form Mixture
Name GC FX 3

Product code BU Direct Fastening

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Industrial/Professional use spec For professional use only

Use of the substance/mixture Gas can for use exclusively with the Hilti FX 3-A tool.

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Supplier Department issuing data specification sheet

Hilti Deutschland AG Hilti AG

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 DE 86916 Kaufering
 FL 9494 Schaan

 Deutschland
 Liechtenstein

 T +49 8191 90-0 , F +49 8191 90-1122
 T +423 234 2111

de.kundenservice@hilti.com product.compliance-direct.fastening@hilti.com

1.4. Emergency telephone number

Emergency number Emergency CONTACT (24-Hour-Number):

GBK GmbH Global Regulatory Compliance

+49 (0)6132-84463

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Gases under pressure : Compressed gas H280

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)

 \Diamond

GHS04

Signal word (CLP) Warning

Hazard statements (CLP) H280 - Contains gas under pressure; may explode if heated.

Precautionary statements (CLP) P251 - Do not pierce or burn, even after use.

P402 - Store in a dry place.

P403 - Store in a well-ventilated place.

P410+P412 - Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.



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Extra phrases Asphyxiant in high concentrations.

2.3. Other hazards

Other hazards which do not result in classification

Asphyxiant in high concentrations.

Contains no PBT and/or vPvB substances ≥ 0.1% assessed in accordance with REACH Annex XIII

Component	
Carbon dioxide (124-38-9)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII
	This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

Component	
Carbon dioxide (124-38-9)	The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
argon	CAS-No.: 7440-37-1 EC-No.: 231-147-0	≥ 80	Press. Gas (Comp.), H280
Carbon dioxide	CAS-No.: 124-38-9 EC-No.: 204-696-9	10 – 25	Press. Gas (Liq.), H280

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures	
First-aid measures general	Asphyxiant in high concentrations. Never give anything by mouth to an unconscious person.
•	If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	In high concentrations may cause asphyxiation. Symptoms may include loss of
	mobility/consciousness. Victim may not be aware of asphyxiation. Remove victim to
	uncontaminated area wearing self contained breathing apparatus. Keep victim warm and
	rested. Call a doctor. Apply artificial respiration if breathing stopped. Low concentrations of
	CO2 cause increased respiration and headache.
First-aid measures after skin contact	Remove affected clothing and wash all exposed skin area with mild soap and water,
	followed by warm water rinse. Wash skin with plenty of water.
First-aid measures after eye contact	Rinse immediately with plenty of water. Rinse eyes with water as a precaution.
First-aid measures after ingestion	Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention. Call a poison

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects Not expected to present a significant hazard under anticipated conditions of normal use.

center or a doctor if you feel unwell.



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Symptoms/effects after inhalation Respiratory complaints.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media The product is non-combustible. Use extinguishing agent suitable for surrounding fire.

5.2. Special hazards arising from the substance or mixture

Explosion hazard Contains gas under pressure; may explode if heated.

5.3. Advice for firefighters

Firefighting instructions In case of fire: stop leak if safe to do so. Continue water spray from protected position until

container stays cool.

Protection during firefighting Wear recommended personal protective equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures Evacuate area. Mechanically ventilate the spillage area.

6.1.1. For non-emergency personnel

Emergency procedures Evacuate area. Ventilate spillage area.

6.1.2. For emergency responders

Protective equipment Do not attempt to take action without suitable protective equipment.

Emergency procedures Ventilate area.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Provide adequate ventilation.

6.4. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection". For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling Ensure good ventilation of the work station. Pressurized container: Do not pierce or burn,

even after use. Damaged cylinders should be handled by specialists only. Carefully comply

with the instructions for use.

Hygiene measures Do not eat, drink or smoke when using this product. Always wash hands after handling the

product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions Store at temperatures not exceeding 50 °C. Protect from sunlight. Store in a well-ventilated

place. Keep cool. Store in a dry place.

Incompatible products Strong acids. Strong bases. Combustible materials. Incompatible materials Sources of ignition. Direct sunlight. Heat sources.

Storage temperature -20 – 50 °C

Storage class (LGK, TRGS 510) LGK 2A - Gases (except aerosol dispensers and lighters)



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7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1. National occupational exposure and biological limit values

Carbon dioxide (124-38-9)		
EU - Indicative Occupational Exposure Limit (IOEL)		
Local name	Carbon dioxide	
IOEL TWA	9000 mg/m³	
	5000 ppm	
Regulatory reference	COMMISSION DIRECTIVE 2006/15/EC	
Germany - Occupational Exposure Limits (TRGS 900)		
Local name	Kohlenstoffdioxid	
AGW (OEL TWA)	9100 mg/m³	
	5000 ppm	
Peak exposure limitation factor	2(II)	
Remark	DFG - Senatskommission zur Prüfung gesundheitsschädlicher Arbeitsstoffe der DFG (MAK-Kommission); EU - Europäische Union (Von der EU wurde ein Luftgrenzwert festgelegt: Abweichungen bei Wert und Spitzenbegrenzung sind möglich)	
Regulatory reference	TRGS900	

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station. Systems under pressure should be regularily checked for leakages.

8.2.2. Personal protection equipment

Personal protective equipment:

Avoid all unnecessary exposure.

Personal protective equipment symbol(s):





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8.2.2.1. Eye and face protection

Eye protection:

Safety glasses

Eye protection			
Туре	Field of application	Characteristics	Standard
Safety glasses		clear	EN 166, EN 170

8.2.2.2. Skin protection

Hand protection:

Not required for normal conditions of use

8.2.2.3. Respiratory protection

Respiratory protection:

Keep self contained breathing apparatus readily available for emergency use.

8.2.2.4. Thermal hazards

Thermal hazard protection:

No information available.

8.2.3. Environmental exposure controls

Environmental exposure controls:

No specific measures are required provided the product is handled in accordance with the general rules of occupational hygiene and safety. Avoid release to the environment.

Consumer exposure controls:

Avoid contact during pregnancy/while nursing.

Other information:

Do not eat, drink or smoke during use.

No additional information available

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Gas Colour Colourless. Odour odourless. Odour threshold Not available Melting point Not applicable Freezing point Not applicable Boiling point Not applicable Flammability Non flammable Explosive properties Not applicable. Oxidising properties Not applicable. Not available Lower explosion limit Upper explosion limit Not available Flash point Not applicable Auto-ignition temperature Not applicable Decomposition temperature Not available Not applicable pН Viscosity, kinematic Not applicable Solubility Not available Partition coefficient n-octanol/water (Log Kow) Not available Vapour pressure Not available Vapour pressure at 50°C Not available



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Density Not applicable
Relative density Not applicable
Relative vapour density at 20°C Not available
Particle characteristics Not applicable

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

Gas group Gases under pressure : Compressed gas

Other properties Gas/vapour heavier than air. May accumulate in confined spaces, particularly at or below

ground level

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures. Moisture.

10.5. Incompatible materials

No additional information available.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)

Acute toxicity (dermal)

Acute toxicity (dermal)

Acute toxicity (inhalation)

Not classified (Based on available data, the classification criteria are not met)

Not classified (Based on available data, the classification criteria are not met)

Not classified (Based on available data, the classification criteria are not met)

Not classified (Based on available data, the classification criteria are not met)

pH: Not applicable

Serious eye damage/irritation Not classified (Based on available data, the classification criteria are not met)

pH: Not applicable

Respiratory or skin sensitisation

Not classified (Based on available data, the classification criteria are not met)

Not classified (Based on available data, the classification criteria are not met)

Not classified (Based on available data, the classification criteria are not met)

Not classified (Based on available data, the classification criteria are not met)

Not classified (Based on available data, the classification criteria are not met)

Not classified (Based on available data, the classification criteria are not met)

Not classified (Based on available data, the classification criteria are not met)

Not classified (Based on available data, the classification criteria are not met)

Aspiration hazard Not applicable

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Adverse health effects caused by endocrine No additional information available

disrupting properties



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11.2.2. Other information

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general The product is not considered harmful to aquatic organisms nor to cause long-term adverse

effects in the environment.

Hazardous to the aquatic environment, short-term

(acute)

Not classified (Based on available data, the classification criteria are not met) Not classified (Based on available data, the classification criteria are not met)

Hazardous to the aquatic environment, long-term

(chronic)

LC50 - Fish [1]

35 ppm (96 h; Salmo gairdneri; Literature data)

12.2. Persistence and degradability

Carbon dioxide (124-38-9)

GC FX 3	
Persistence and degradability	Not established.
Carbon dioxide (124-38-9)	
Persistence and degradability	Not applicable.

argon (7440-37-1)

Persistence and degradability Not applicable.

12.3. Bioaccumulative potential

12.0. Bioaccamalative potential	12.0. Diodocumulativo potential		
Carbon dioxide (124-38-9)			
Partition coefficient n-octanol/water (Log Pow) 0.83 (Measured)			
argon (7440-37-1)	argon (7440-37-1)		
Partition coefficient n-octanol/water (Log Pow) 0.74 (Measured)			

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

Additional information Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods Product/Packaging disposal recommendations European List of Waste (LoW, EC 2000/532)

Dispose of contents/container in accordance with licensed collector's sorting instructions. Dispose in a safe manner in accordance with local/national regulations.

16 05 05 - gases in pressure containers other than those mentioned in 16 05 04

SECTION 14: Transport information



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In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID num	nber			
UN 1956	UN 1956	UN 1956	UN 1956	UN 1956
14.2. UN proper shipping n	ame			
COMPRESSED GAS, N.O.S. (Argon, Carbon dioxide mixture)	COMPRESSED GAS, N.O.S. (Argon, Carbon dioxide mixture)	Compressed gas, n.o.s. (Argon, Carbon dioxide mixture)	COMPRESSED GAS, N.O.S. (Argon, Carbon dioxide mixture)	COMPRESSED GAS, N.O.S. (Argon, Carbon dioxide mixture)
Transport document descr	ription			L
UN 1956 COMPRESSED GAS, N.O.S. (Argon, Carbon dioxide mixture), 2.2, (E)	UN 1956 COMPRESSED GAS, N.O.S. (Argon, Carbon dioxide mixture), 2.2	UN 1956 Compressed gas, n.o.s. (Argon, Carbon dioxide mixture), 2.2	UN 1956 COMPRESSED GAS, N.O.S. (Argon, Carbon dioxide mixture), 2.2	UN 1956 COMPRESSED GAS, N.O.S. (Argon, Carbon dioxide mixture), 2.2
14.3. Transport hazard class	ss(es)			1
2.2	2.2	2.2	2.2	2.2
2	2	2	2	2
14.4. Packing group				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.5. Environmental hazard	ds			1
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No
No supplementary information	on available	1		ı

14.6. Special precautions for user

Overland transport

Classification code (ADR) 1A

Special provisions (ADR) 274, 378, 392, 655, 662

Limited quantities (ADR)

Excepted quantities (ADR)

Packing instructions (ADR)

Mixed packing provisions (ADR)

Portable tank and bulk container instructions (ADR)

Tank code (ADR)

Tank code (ADR)

Tank special provisions (ADR)

Tank special provisions (ADR)

Vehicle for tank carriage

AT

Transport category (ADR)

3

Special provisions for carriage - Loading, unloading

and handling (ADR)

Hazard identification number (Kemler No.)

Orange plates

CxBN(M)
TA4, TT9
AT
3
CV9, CV10, CV36

20 1956

Tunnel restriction code (ADR)

Ε



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Transport by sea

Special provisions (IMDG) 274, 378, 392
Limited quantities (IMDG) 120 ml
Excepted quantities (IMDG) E1
Packing instructions (IMDG) P200
EmS-No. (Fire) F-C
EmS-No. (Spillage) S-V
Stowage category (IMDG) A

Flash point (IMDG)

Properties and observations (IMDG)

MFAG-No 126

Air transport

PCA Excepted quantities (IATA) E1 PCA Limited quantities (IATA) Forbidden PCA limited quantity max net quantity (IATA) Forbidden PCA packing instructions (IATA) 200 PCA max net quantity (IATA) 75kg CAO packing instructions (IATA) 200 CAO max net quantity (IATA) 150kg Special provisions (IATA) A202 ERG code (IATA) 2L

Inland waterway transport

Classification code (ADN) 1A

Special provisions (ADN) 274, 378, 392, 655, 662

Limited quantities (ADN) 120 ml
Excepted quantities (ADN) E1
Equipment required (ADN) PP
Number of blue cones/lights (ADN) 0
Additional requirements/Remarks (ADN)

Rail transport

Classification code (RID) 1A

Special provisions (RID) 274, 378, 392, 655, 662

Limited quantities (RID) 120ml
Excepted quantities (RID) E1
Packing instructions (RID) P200
Mixed packing provisions (RID) MP9
Portable tank and bulk container instructions (RID) (M)
Tank codes for RID tanks (RID) CxBN(M)
Special provisions for RID tanks (RID) TA4, TT9

Transport category (RID) 3

Special provisions for carriage - Loading, unloading CW9, CW10, CW36

and handling (RID)

Colis express (express parcels) (RID) CE3
Hazard identification number (RID) 20

14.7. Maritime transport in bulk according to IMO instruments

Not applicable



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SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 2024/590 on substances that deplete the ozone layer)

Explosives Precursors Regulation (EU 2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (EC 273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

Water hazard class (WGK) WGK nwg, Non-hazardous to water (Not classified according to Regulation Governing

Systems for Handling Substances Hazardous to Waters (AwSV)).

Override matching entry (12. BImSchV) Is not subject to the Major Accidents Ordinance (12. BImSchV)

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Indication of changes			
Section Changed item Change Comments			
	General		SDS EU format according to COMMISSION REGULATION (EU) 2020/878
14	Transport information	Modified	

Abbreviations and acronyms:		
CAS-No. Chemical Abstract Service number		
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways	
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road	
ATE Acute Toxicity Estimate		



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Abbreviations and acronyms:		
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008	
DNEL	Derived-No Effect Level	
EC50	Median effective concentration	
ED	Endocrine disruptor	
EC-No.	European Community number	
EN	European Standard	
IATA	International Air Transport Association	
IMDG	International Maritime Dangerous Goods	
IOELV	Indicative Occupational Exposure Limit Value	
LC50	Median lethal concentration	
LD50	Median lethal dose	
NOEC	No-Observed Effect Concentration	
OECD	Organisation for Economic Co-operation and Development	
N.O.S.	Not Otherwise Specified	
OEL	Occupational Exposure Limit	
PBT	Persistent Bioaccumulative Toxic	
PNEC	Predicted No-Effect Concentration	
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006	
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail	
SDS	Safety Data Sheet	
STP	Sewage treatment plant	
TLM	Median Tolerance Limit	
TRGS	Technical Rules for Hazardous Substances	
VOC	Volatile Organic Compounds	
WGK	Water Hazard Class	
vPvB	Very Persistent and Very Bioaccumulative	
NOAEL	No-Observed Adverse Effect Level	
NOAEC	No-Observed Adverse Effect Concentration	
LOAEL	Lowest Observed Adverse Effect Level	

Data sources

European Chemicals Agency, http://echa.europa.eu/. manufacturer.

Full text of H- and EUH-statements:	
Press. Gas (Comp.)	Gases under pressure : Compressed gas
Press. Gas (Liq.)	Gases under pressure : Liquefied gas
H280	Contains gas under pressure; may explode if heated.

SDS EU HILTI



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This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.